



Dart Aerospace Ltd.
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Canada

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647.7351

Job Sheet 214467



Part No: 647.7351

Job Qty: 1 pcs

Part Name: EC135 T1/P1 Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/20

Job Tracking No:

Due Date: 12/21/20 *dec 15*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.7300 REV.G IPP REV:A 16.12.15 NEW ISSUE DD VERF:JLM / IPP REV:B 20.07.06 AS PER DWG
REV.F VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/21/20	12/21/20	0.00	0.00	Packaging 1 - SCH-S (1-3)		DAS 80
120	QC 4	1 pcs	12/21/20	12/21/20	0.00	0.00	QC 4 - 28		9-89
							QC 4 - 58		DEC 0 1 2020
							QC 4 - 69		
							QC 4 - 9		DAS 69
							QC 4 - 46		9-89
							QC 4 - 68		
							QC 4 - 72		DEC 0 1 2020
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	12/21/20	12/21/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		DAS 69
							Packaging 3 - 4 - B4B		9-89
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		DEC 0 1 2020
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		



Container No: S317393



Part: 647.7351

Job No: 214467

Serial No/Batch: S317393

Revision: REV.G

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/01/20

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					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
					Packaging 3 - 37 - B4B	21
						9-99
135 DC - 1 - B4B	1 pcs	12/21/20	0.00 0.00	DC - 1 - B4B		DEC 01 2020
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	12/21/20	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70	DAS	DEC 01 2020
				QC 21 - FG - 9	21	
				QC 21 - FG - 77	9-99	
				QC 21 - FG - 28		

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7351

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7351

140 - (QC21- Final Inspection - Work Order Release)

(018418)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990 ✓	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5314314 (Exp 11-06-2021) ✓
600.0991 ✓	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5314315 (Exp 11-06-2021) ✓
600.1012 ✓	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5312691 (Exp 07-21-2021) ✓
601.2045 ✓	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5304317 (Exp 08-20-2022) ✓
647.1701 ✓	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5313382 ✓
647.2510 ✓	Sleeve	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5295542 ✓
647.2511 ✓	Nut	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5295558 ✓
MS21042L4 ✓	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5304876 ✓
NAS1149F0463P ✓	Washer (AN960-416)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5309768 ✓
NAS6604-66 ✓	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5315014 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	5	0
	600.0991	1	5	0
	600.1012	1	28	0
	601.2045	1	43	0
	647.1701	2	4	0
	647.2510	4	40	0
	647.2511	4	41	0
	MS21042L4	4	1,960	0
	NAS1149F0463P	8	147	0
	NAS6604-66	4	33	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					